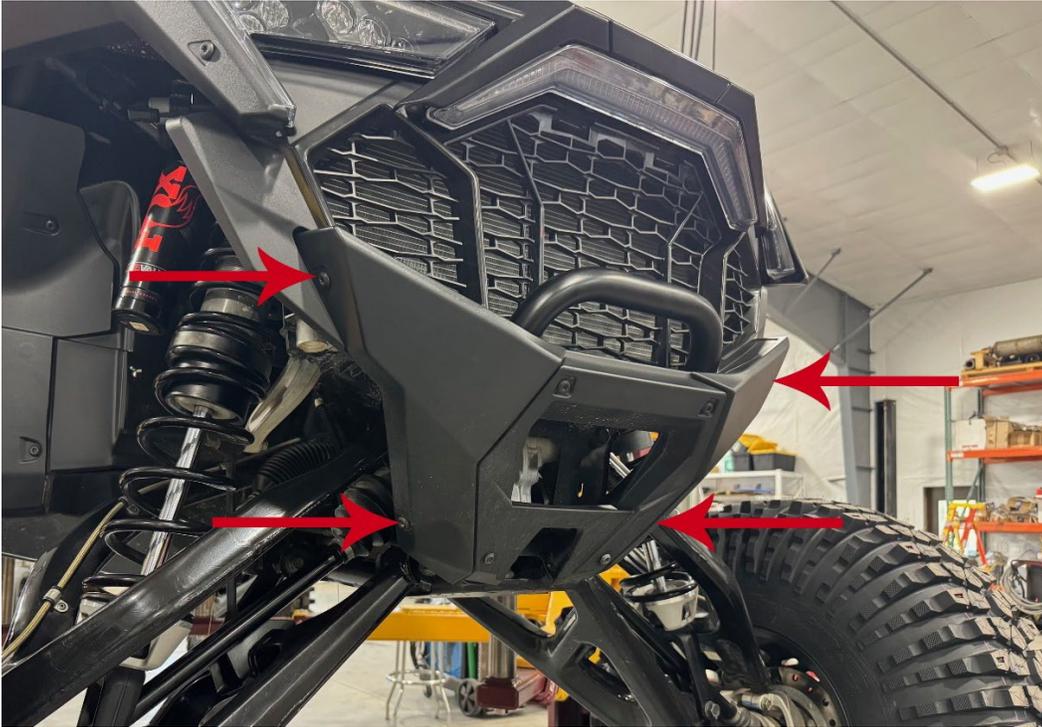


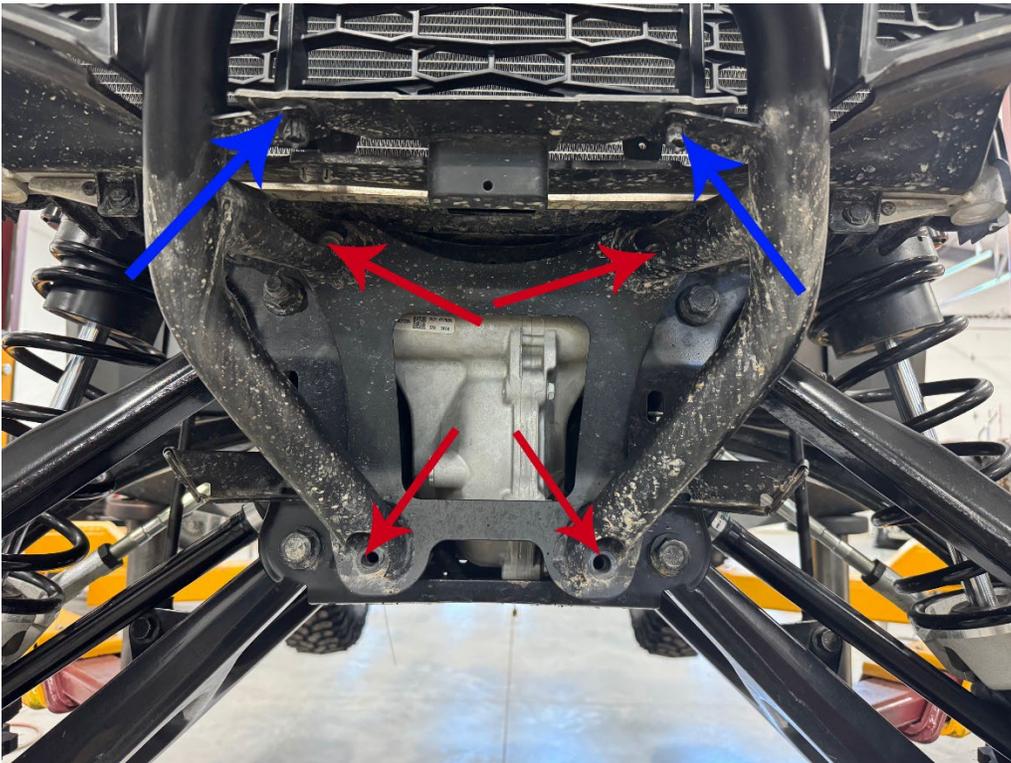


RZR Pro R Front Winch Bumper Installation Instructions

Step 1. Using a T40 torx, remove the (4) torx screws holding the front plastic cover.

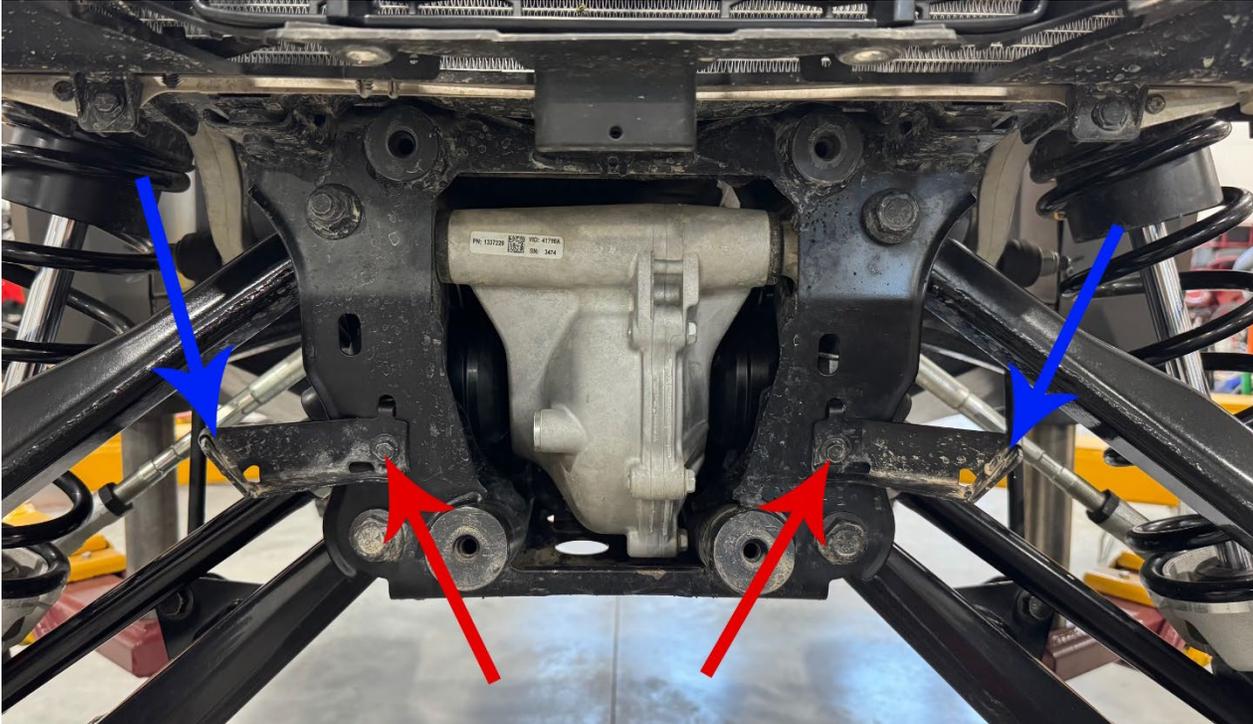


Step 2. Remove the (4) M10 bolts (red arrows) holding the factory bumper with a 15mm socket and extension. With a screw driver or clip removal pliers, remove the (2) plastic clips (blue arrows) below the grill going into the factory bumper.

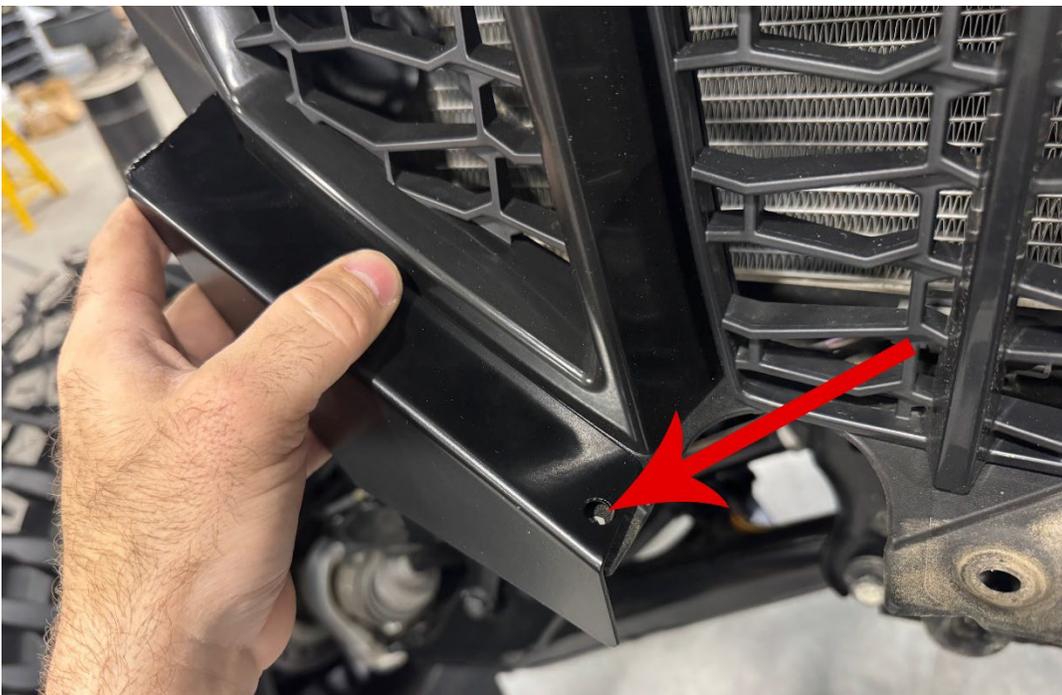




Step 3. Remove the (2) u type nuts (blue arrows) from the brackets that mounted the cover from step 1. You will reuse them and the torx screws later. Remove the bolts holding the brackets (red arrows) with a 10mm socket.



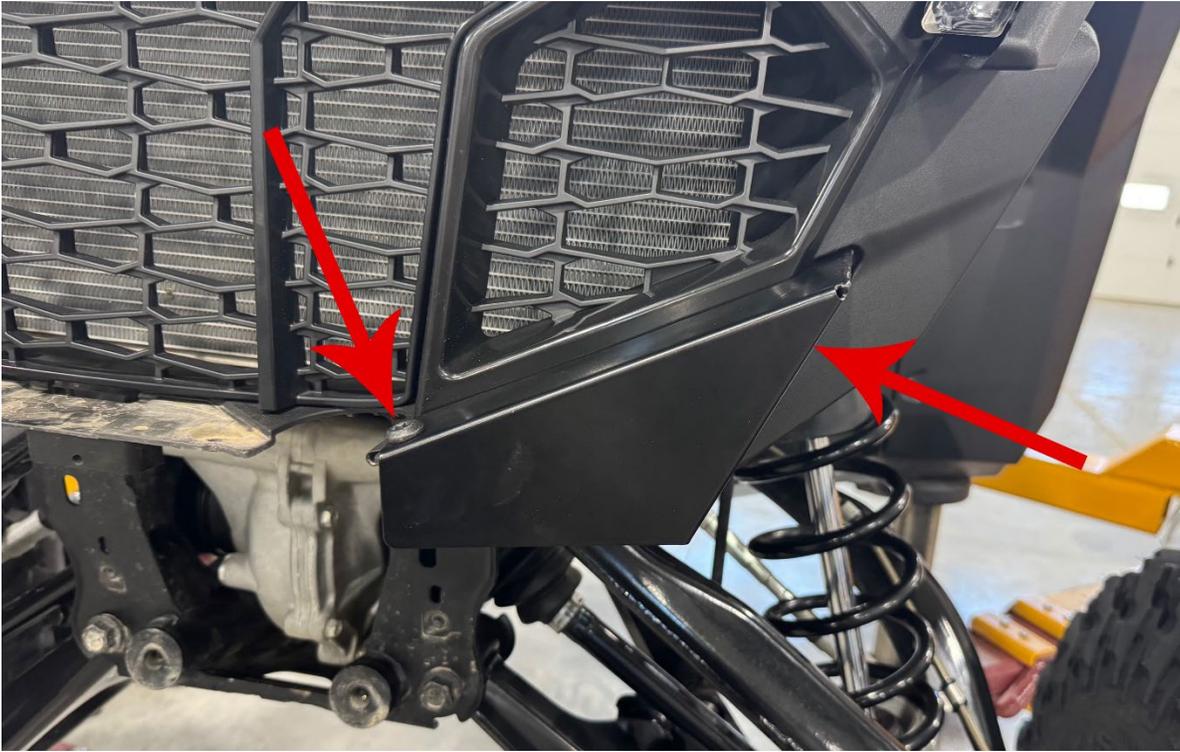
Step 4. Place the metal front covers on the plastic, lining up the outside screw holes with the top, side torx screws you removed in step 1. Use a sharpie, paint marker, or scribe tool to mark the center of the second hole (red arrow). Use a 5/16" drill bit to drill a hole through the plastic flange.



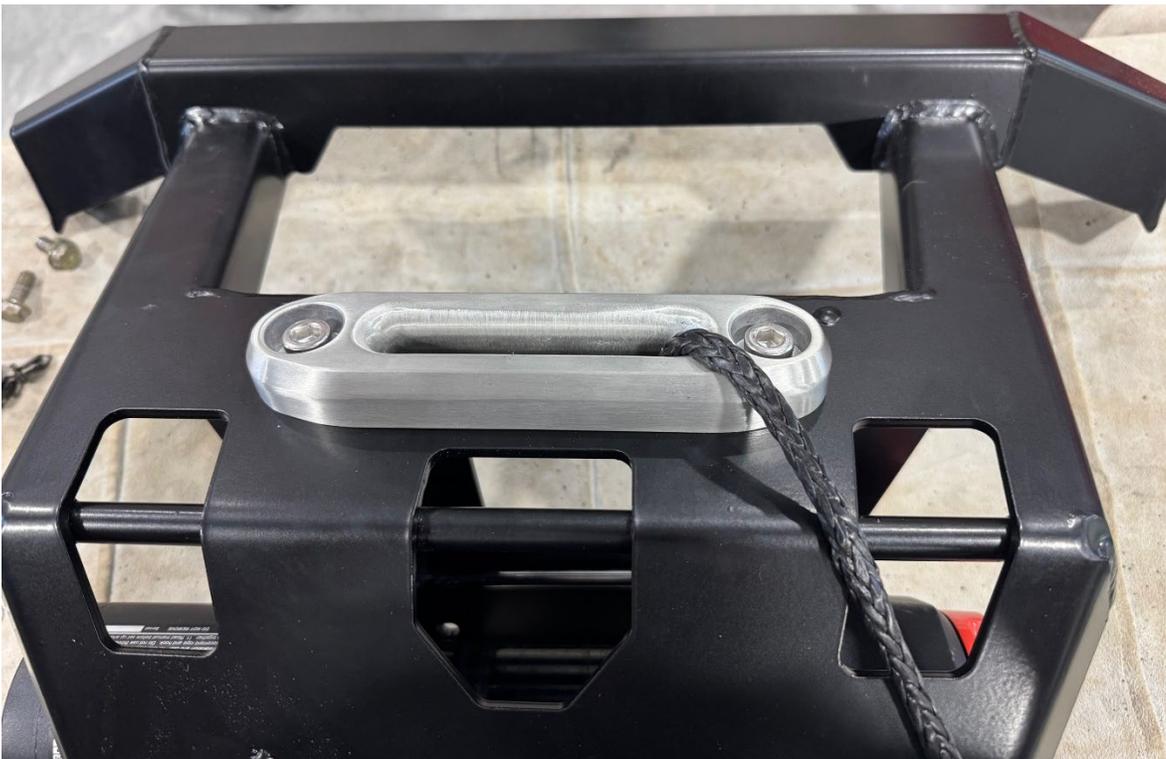


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Step 5. Slide the u type nuts from step 3 onto the plastic flange to the holes you drilled in step 4. Fasten the metal covers onto the front plastics utilizing the (4) torx screws you removed in step 1.



Step 6. Mount your fairlead onto the new winch bumper with the hardware provided with your winch.





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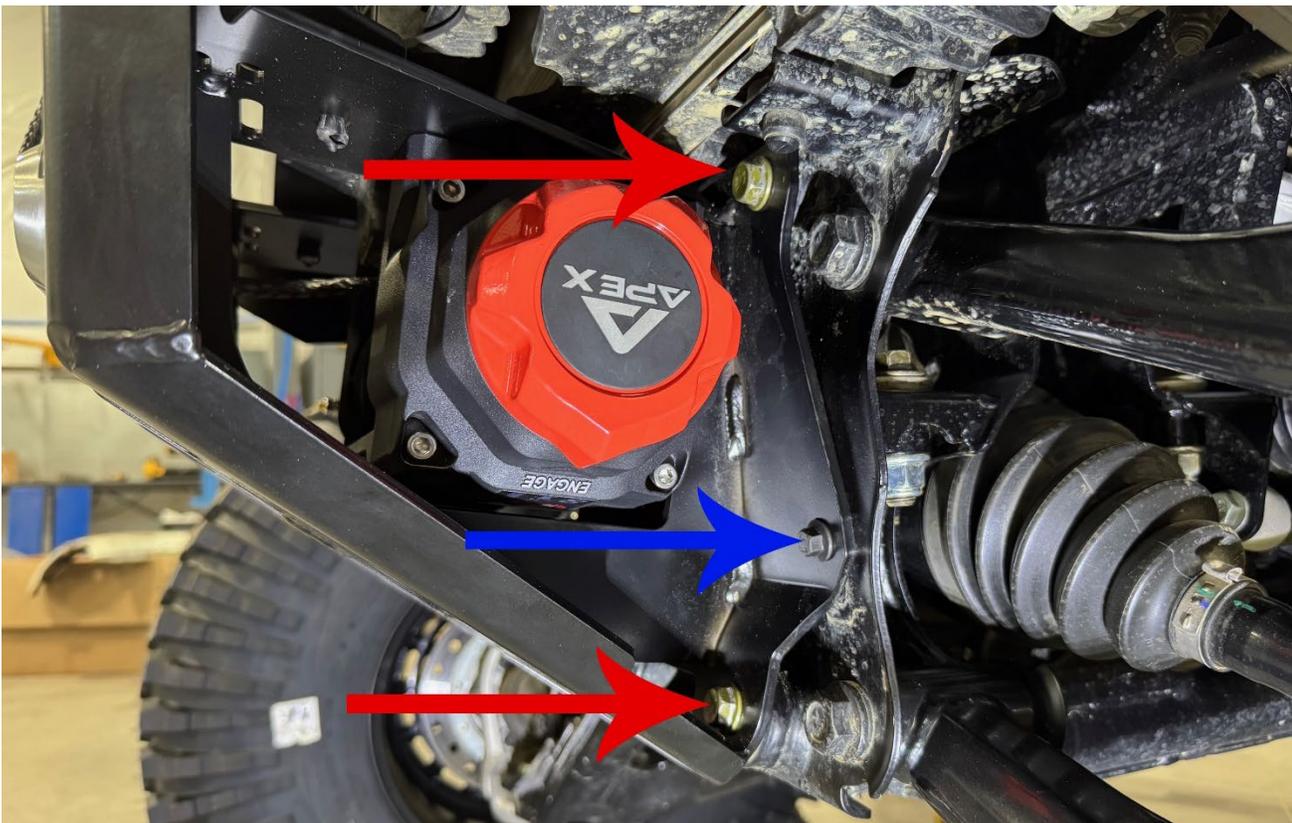
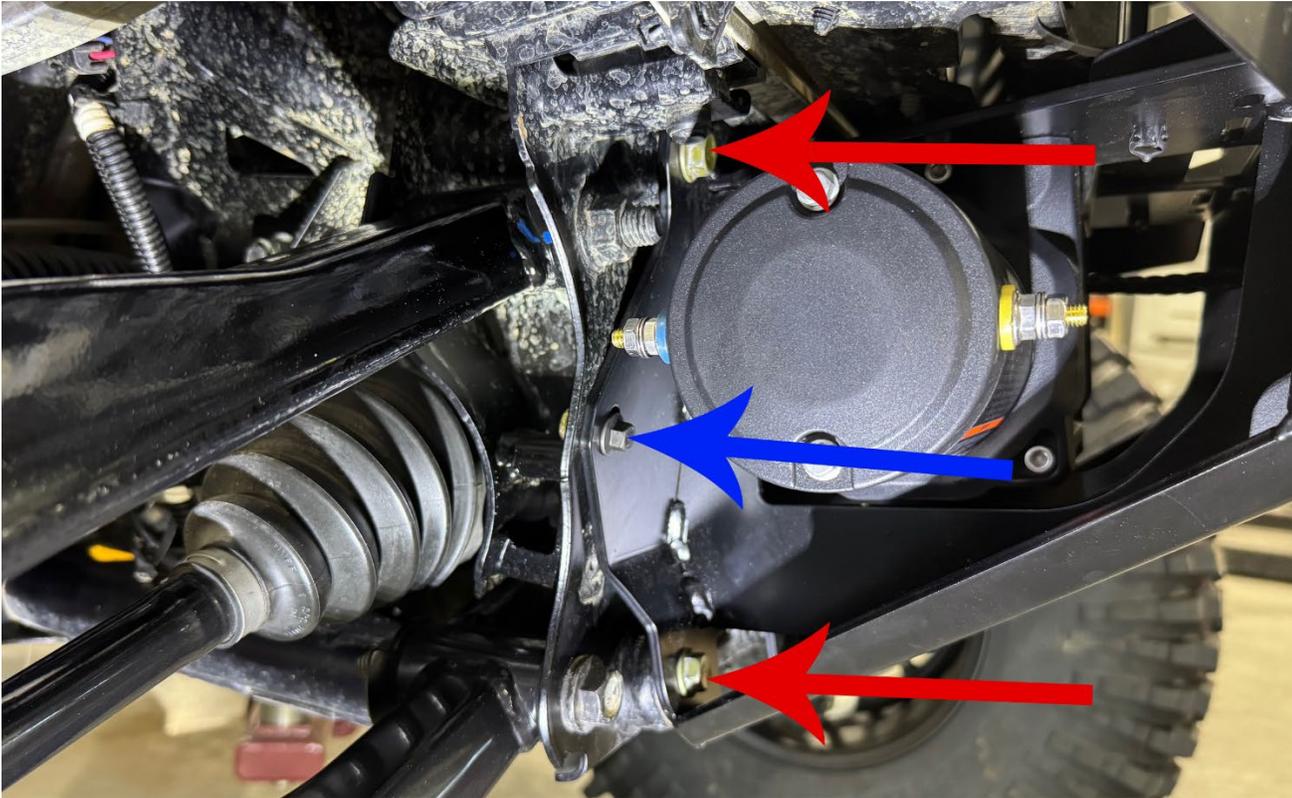
Step 7. The winch will hang upside down in the bumper. If you want the free spool part of your winch to be on the passenger side, feed the end of your winch rope through the fairlead and mount your winch into the bumper. If you want the free spool part of your winch on the drivers side, unspool your winch rope completely. You will need to wrap your rope the opposite direction around the winch drum ensuring the winch rope is between the winch drum and the mounting surface. Each brand of winch varies on how the rope is attached to the winch drum. Having the free spool on the drivers side will likely require you to reverse the winch drum rotation. This is usually accomplished by simply switching the battery cable positions on the winch electrical posts. Mount your winch into the bumper with the hardware provided with your winch and feed the rope through the fairlead. **IMPORTANT!!!!** Double check that your winch rope exits the winch drum between the drum and the winch mounting surface. Failure to do so can result in winch mounting hardware failure.





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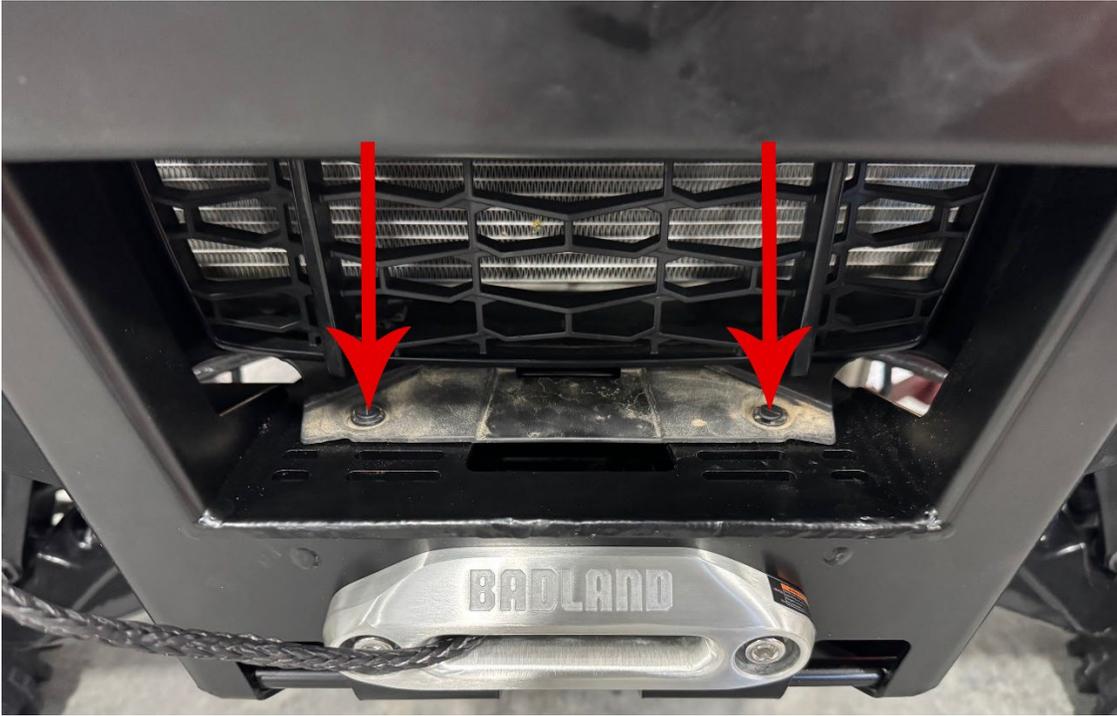
Step 8. Mount the winch bumper onto the machine. It is usually easiest to first loosely install the provided (2) middle M8 bolts and nuts (blue arrows). Then install the (4) upper and lower factory M10 bolts (red arrows).





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Step 9: Install the (2) plastic fasteners that were removed in step 2 through the plastic below the grill into the bumper.



The bumper installation is completed. The bumper has slots to mount various led lighting options. The front opening of the bumper is approximately 10.2" wide by 5.4" tall. The opening can accommodate most 4 led cube lights or 6"-10" light bars depending on how they are measured and how they mount.