



RZR Trailing Arm Gusset Install Instructions

Thank you for purchasing the Rock Ready UTV RZR trailing arm gussets! The gussets should be welded on by a competent welder/fabricator. Due to slight variations in each trailing arm and welds from the factory, some grinding and alterations may be necessary for quality fitment. Rock Ready UTV does not warranty the gusset once it has been altered or welded. Rock Ready UTV does not warranty the Polaris trailing arm.

Test fit the gusset on the trailing arm. The brake line hole should be visible through the hole in the gusset. You may need to grind some of the factory welds under the shock mount and the top and bottom of the trailing arm where the gusset overlaps on the rear. Grind all powder coating down to bare steel where the gusset meets the trailing arm. Clean the trailing arm and gusset with acetone prior to welding. Clamp the gusset to the trailing arm. You may need to use a hammer or clamp to get some of the edges to have a nice tight fit. Weld the outside edges of the gusset being sure to weld for only a few inches at a time and jumping around so you prevent heat distortion. We suggest you prime and paint or powdercoat the trailing arm after welding to prevent corrosion.

