



RZR Sway Bar Gusset Install Instructions

Tools Required

- | | |
|--------------|--------------------|
| 13 mm socket | 17 mm socket |
| 15 mm socket | 4" or 6" extension |
| 15 mm wrench | Pry bar |

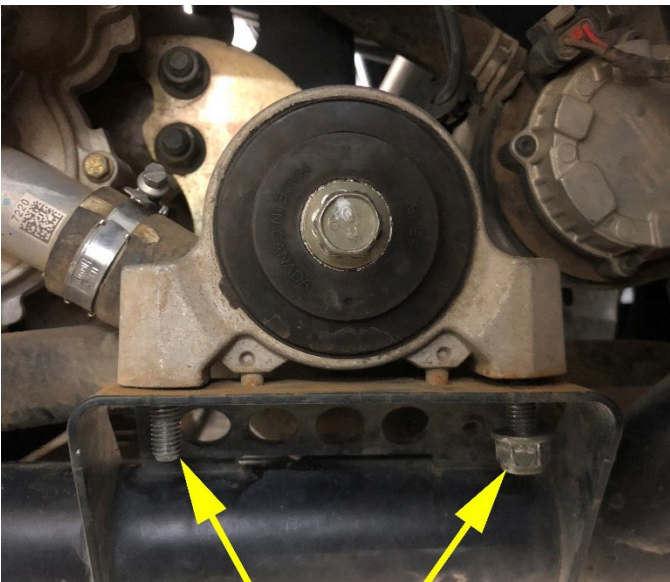
Step 1: Remove the upper sway bar link bolt from BOTH sides with the 15 mm socket and 15 mm wrench.



the weight of the motor off the motor mount bolt. Remove the motor mount bolt with the 15 mm socket.



Step 2: Remove the nuts from the bottom motor mount bolts on BOTH sides with the 13 mm socket.



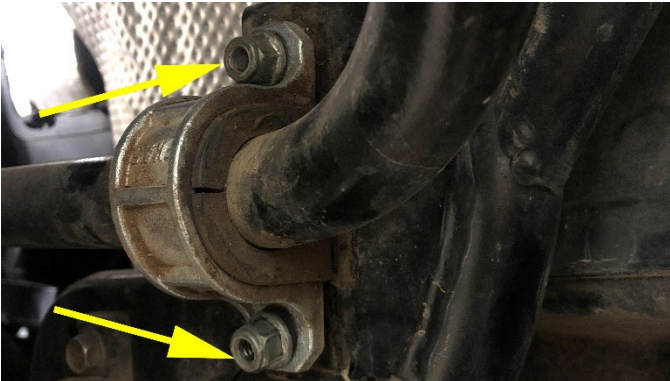
Step 4: Remove the motor mount.



Step 3: Complete the next steps on ONLY ONE SIDE. This will make it easier. Use the pry bar to gently hold



Step 5: Remove the nuts and carriage bolts from the sway bar mount with the 13 mm socket.



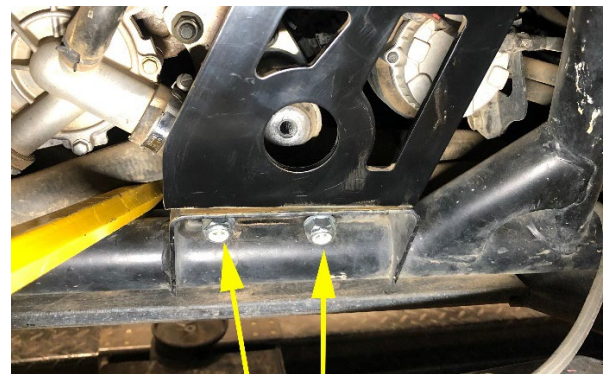
Step 6: Slide the sway bar support bracket over sway bar and into position.



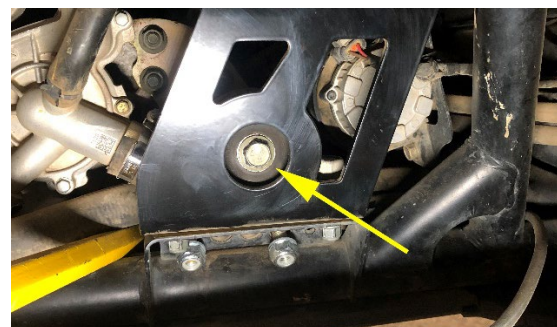
Step 7: Reinstall the carriage bolts and nuts on the sway bar mount to help hold the bracket in position. DO NOT TIGHTEN.



Step 8: Install the 2 provided M10 bolts through the back side of the frame and sway bar support bracket. It helps to gently raise the motor with the pry bar on the passenger side to clear the hose. Install the 2 washers and nylock nuts. DO NOT TIGHTEN.

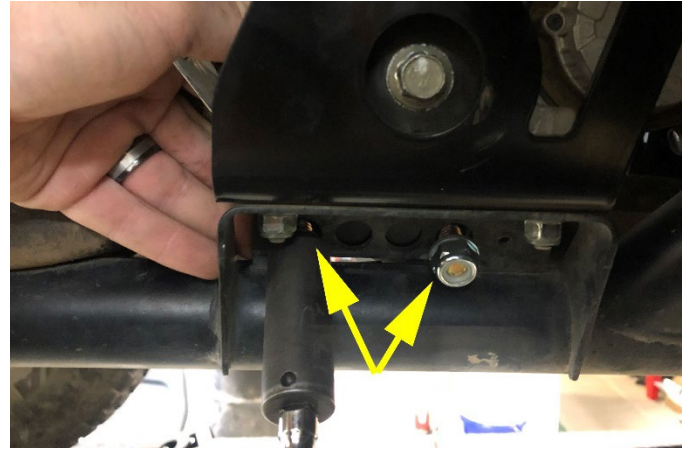


Step 9: Gently raise the motor with the pry bar and install the motor mount bolt. Tighten the bolt to the factory spec with the 15 mm socket.



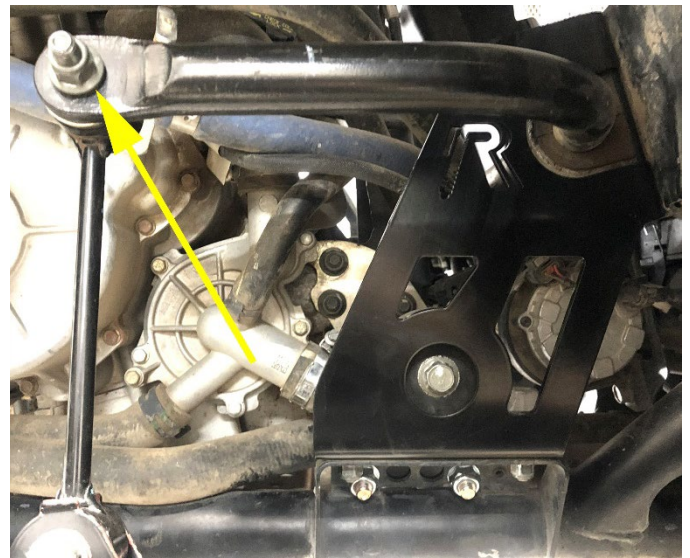
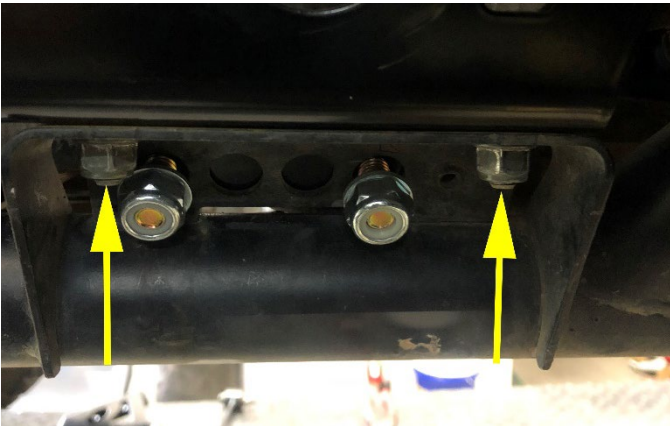
Step 10: Repeat Steps 3 through 9 on the opposite side.

Step 11: Torque the sway bar mount nuts to factory spec with the 13 mm socket on both sides.



Step 14: Move the sway bar into position with the sway bar links and install the factory bolt and nut on BOTH sides. Tighten to the factory spec with the 15 mm wrench and 15 mm socket.

Step 12: Install the 2 nuts on the bottom motor mount bolts on both sides. Tighten to the factory spec with the 13 mm socket.



Step 13: Tighten the 2 new M10 bolts and nuts using the 15 mm wrench and 17 mm socket on both sides.

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